



**Emission Factors
for
Indian In Use Vehicles**

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Presentation by
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ARAI Overview



- Establishment** : 1966
- Location** : Pune, INDIA (150 km from Mumbai)
- Manpower** : 500+
- Facilities** : 11 Laboratories – Powertrain, Emissions, Safety & Homologation,
Passive Safety, Vehicle Evaluation, Automotive Electronics, NVH, CAE, Structural Dynamics, Materials, Calibration
Post Graduate Academy
- Accreditations** : ISO 9001, 14001, OHSAS 18001 & NABL

ARAI's Activities



**R&D: Automotive Industry Projects,
National Interest Projects and Internal R&D Projects**



Certification Testing / Homologation



**Assisting GoI in Formulation of Regulatory Standards
and Harmonization of Regulations**



Education and Training



Consulting Services

Presentation Layout

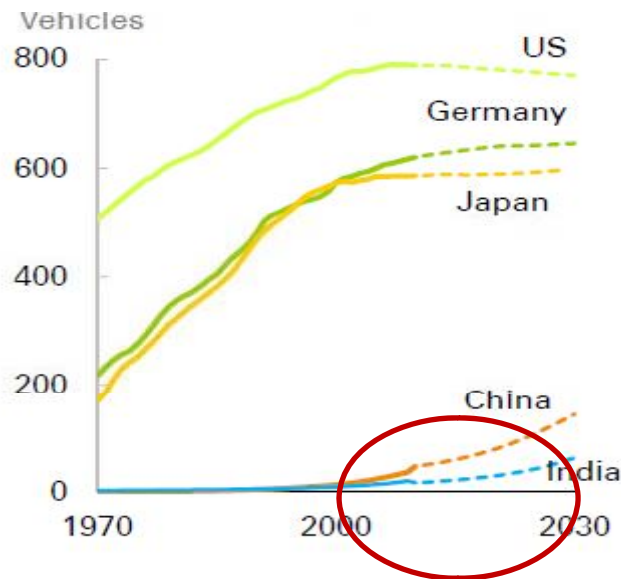
- Mobility- Indian Scenario
- Air Quality and Transportation
- Project –Source Apportionment
- Emission Factor development for Indian Vehicles
- Way Forward

Indian Scenario – Mobility



Source: SIAM and ACMA Presentations

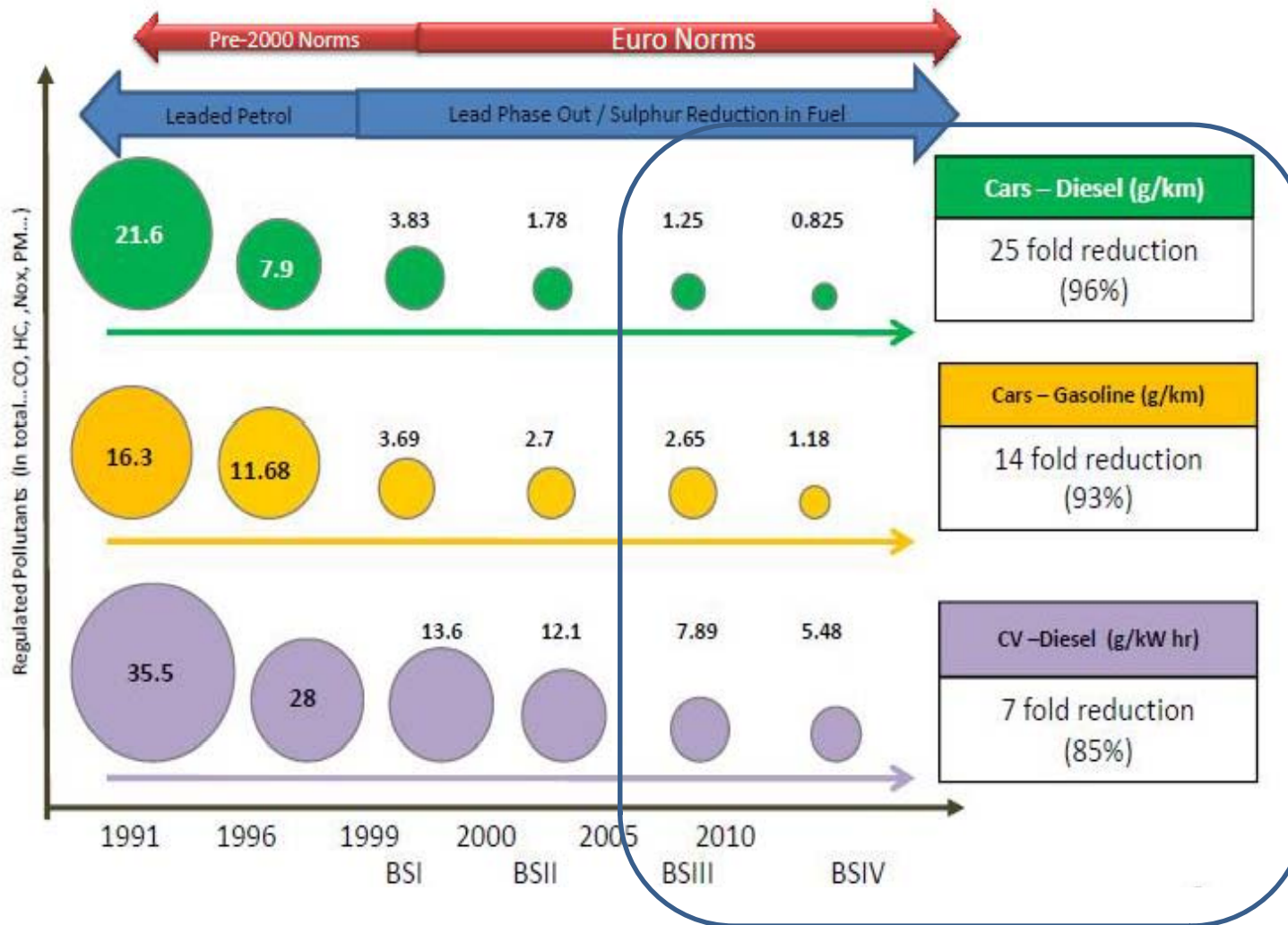
- 125 million registered vehicles in India
- Automobile production to double by 2020-21



Source: BP Energy Outlook 2030, Jan 2012

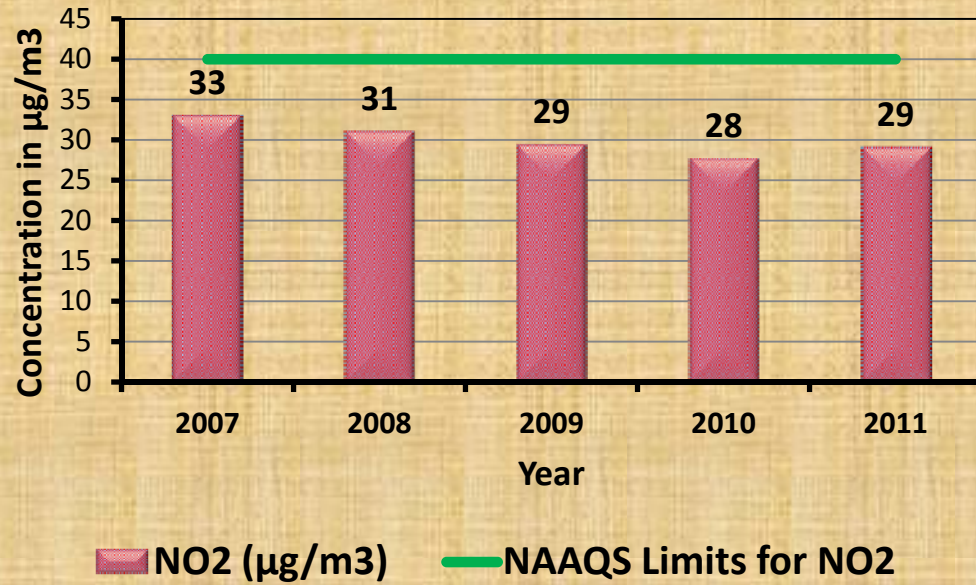
- Vehicle density per 1000 population in India expected to grow to 65 by 2030

Indian Scenario – Mobility



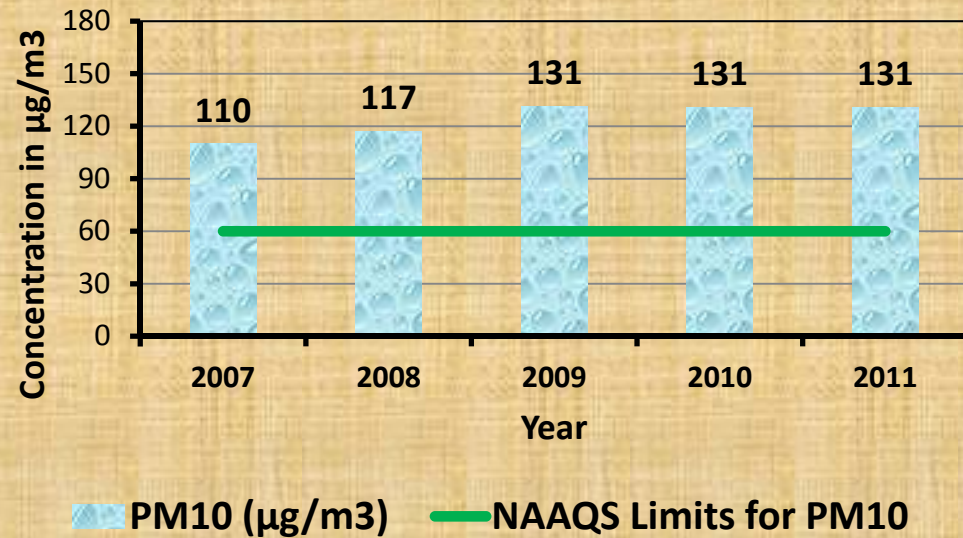
Adapted from SIAM Presentation 2012 on Emissions & Fuel Efficiency

Air Quality Trend for NO2

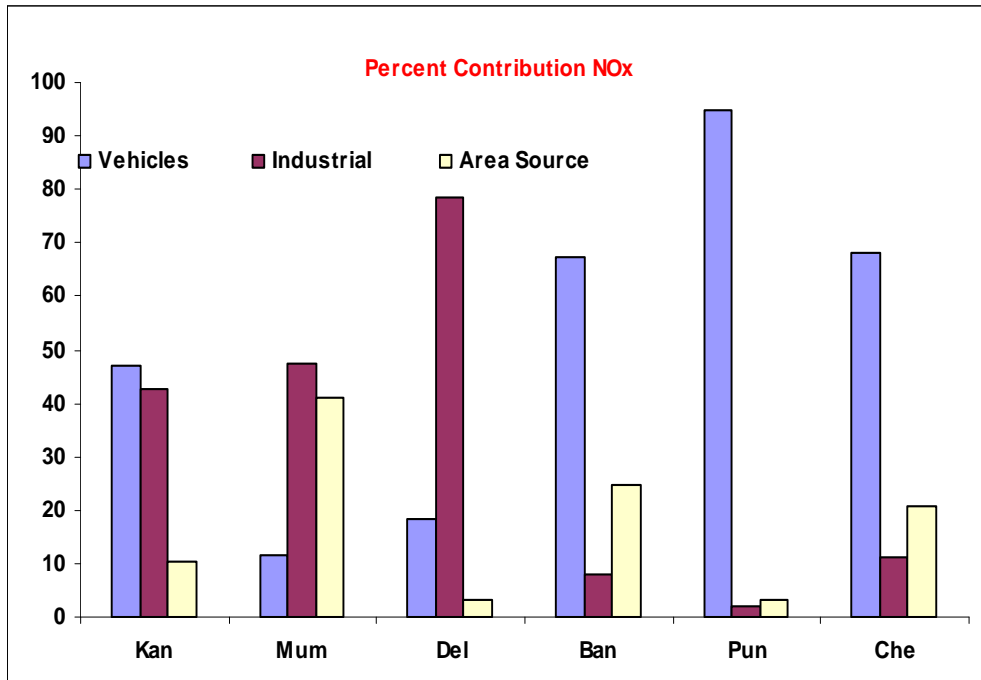


Status of Ambient Air Quality in Metropolitan Cities of India

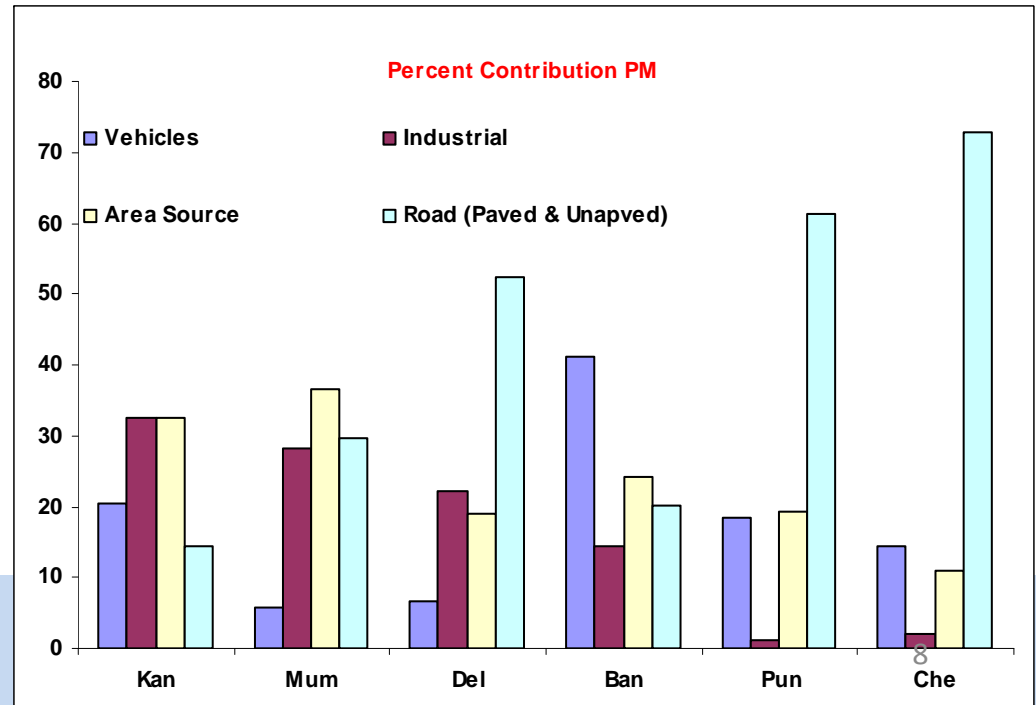
Air Quality Trend for PM10



Source: CPCB ENVIS Air Data

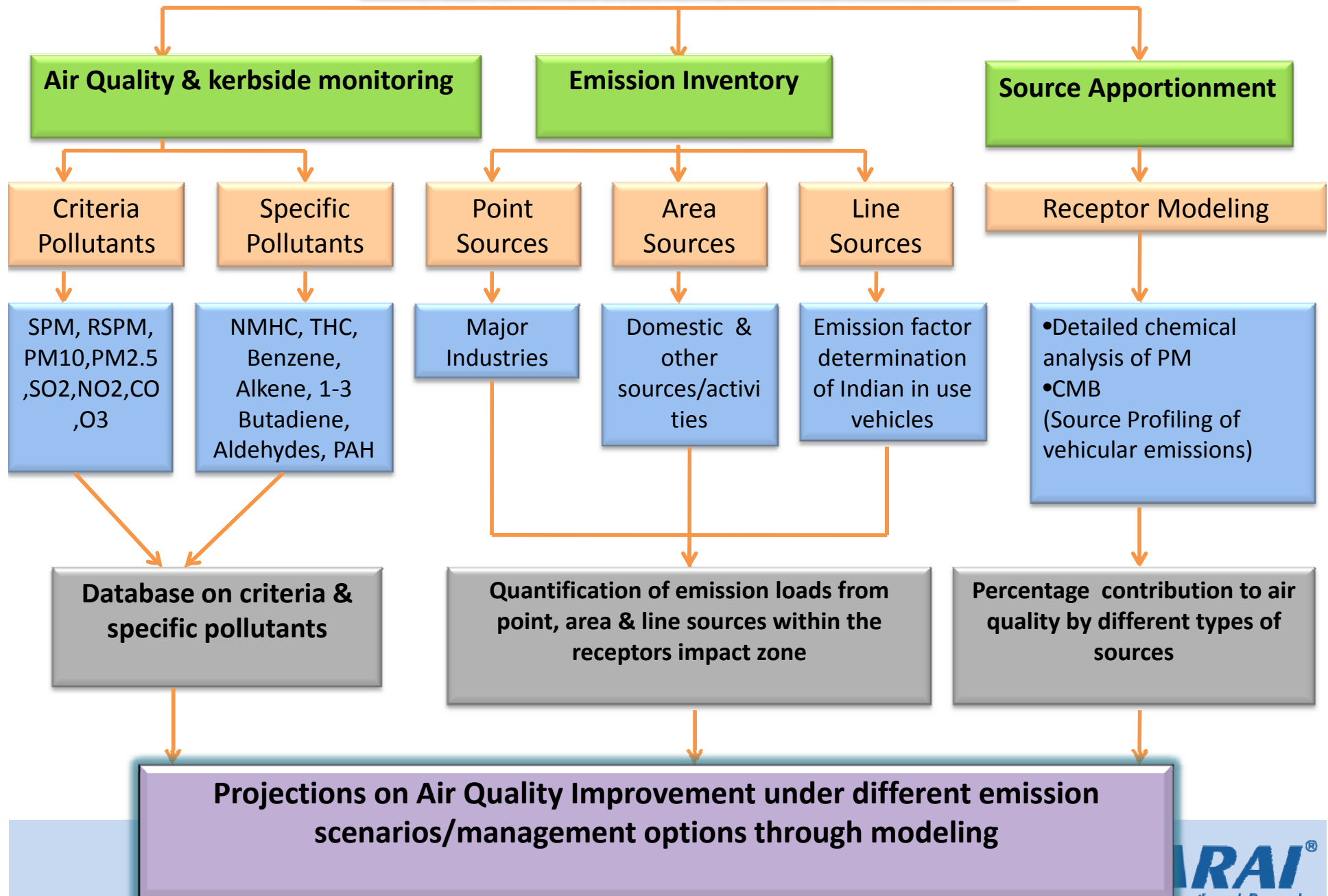


Contribution of different sources to NOx & PM₁₀



Source :CPCB

CPCB- PROJECT COMPONENT



Objectives of the project:

“To develop “**Emission Factors**” for different category of vehicles to reflect the variance in fuel quality, vehicle technology & age, maintenance practices, tailpipe treatment, etc. by conducting exhaust mass emission tests”.



Scope of the project

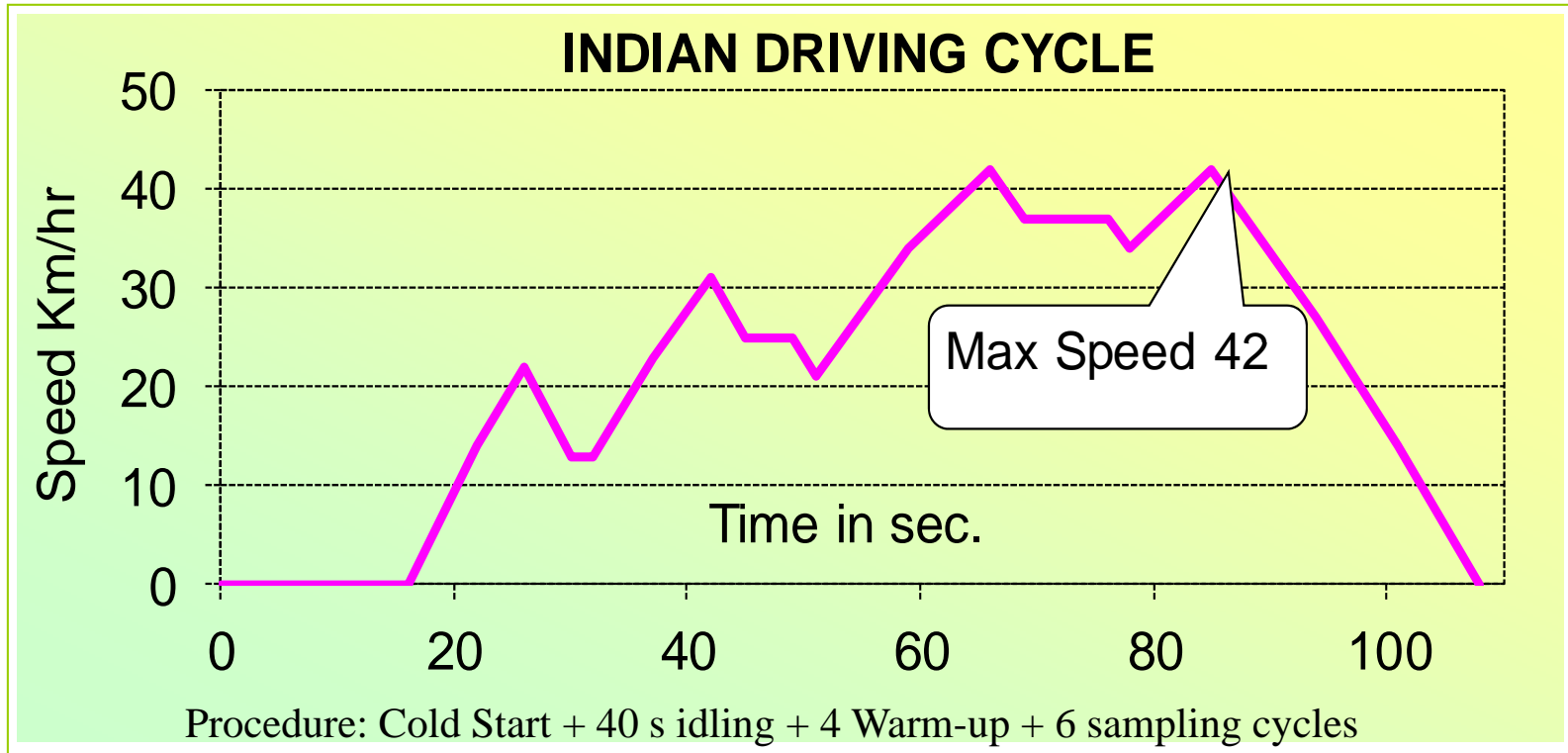
1. Determination of EF for each representative vehicle model considering vehicle technology, age- 89 Vehicles/450 tests
 - In-use vehicles of different vintages (viz, 1991-96, 1996-2000, Post 2000 and Post 2005 [Tech Matrix])
 - 2 Wheelers, 3 Wheelers, Passenger Cars, LCVs and HCVs
2. Exhaust gas chemical speciation for non regulated pollutants :
 - Benzene, 1-3, Butadiene, PAH and Aldehydes
3. Tests with commercial fuel- Before and after maintenance & Tests with different fuel specifications

Project Execution Methodology

- Vehicle sourcing
 - Individuals, Organizers, transport operators ARAI employees, public acquaintances & Rickshaw unions
 - TA/CoP test vehicles
- Vehicle Testing
 - Prevalent Certification test procedures
 - Prevalent test cycles
 - Inertia setting
- 62 no. EF based on
 - vehicle categorization
 - Engine capacity
 - Fuel



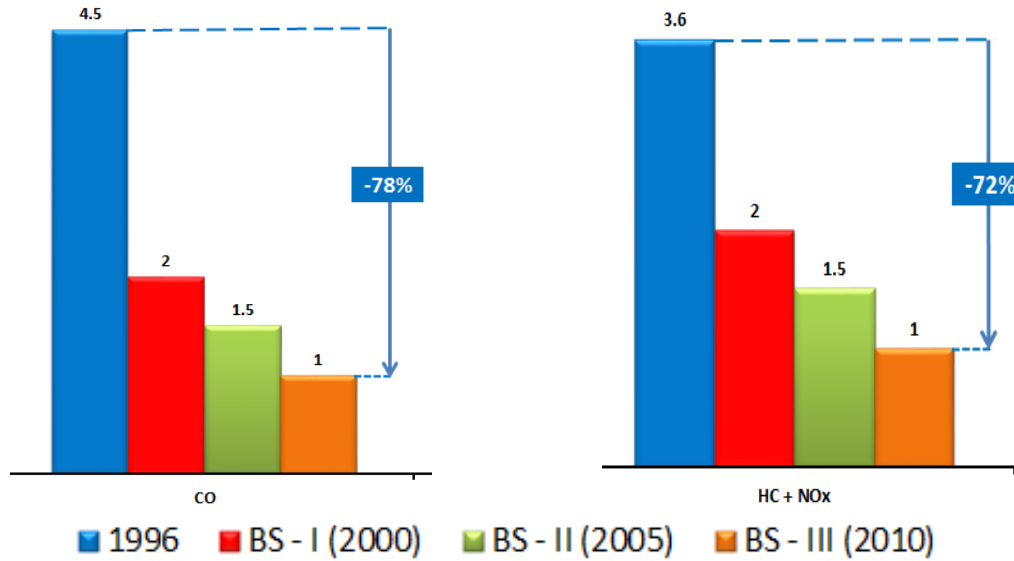
Indian Driving Cycle for 2 and 3 wheelers



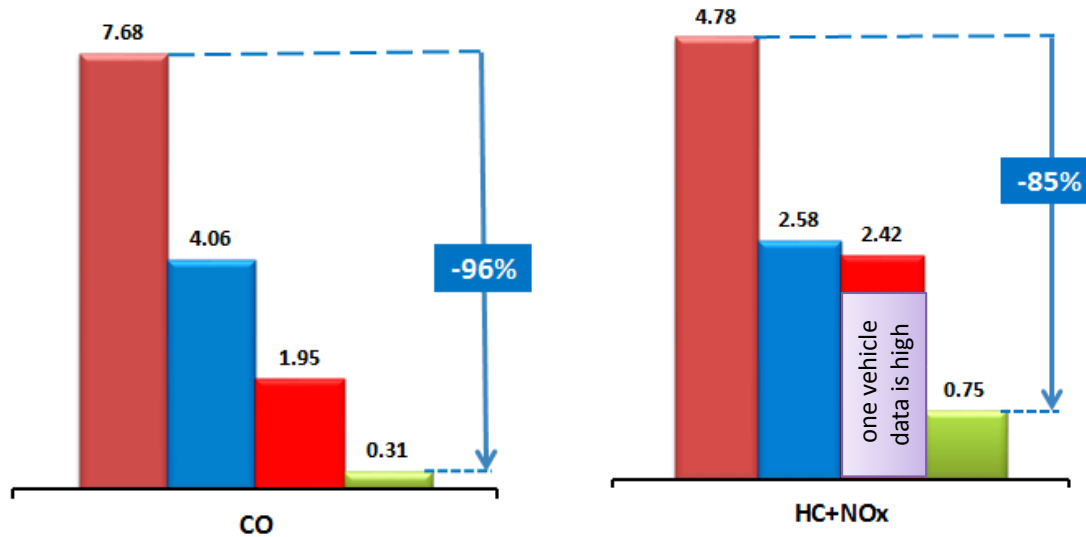
Cycle	Time in s	Dist in m	Avg. Speed in km/h	Max. Acceleration m/s ²	Maximum Deceleration m/s ²
		Normal	Normal	Normal	Normal
IDC (6 cycles)	648	3948	21.93	0.65	-0.63

2W Emission Control Regulation History in India

(All figures in g/km)



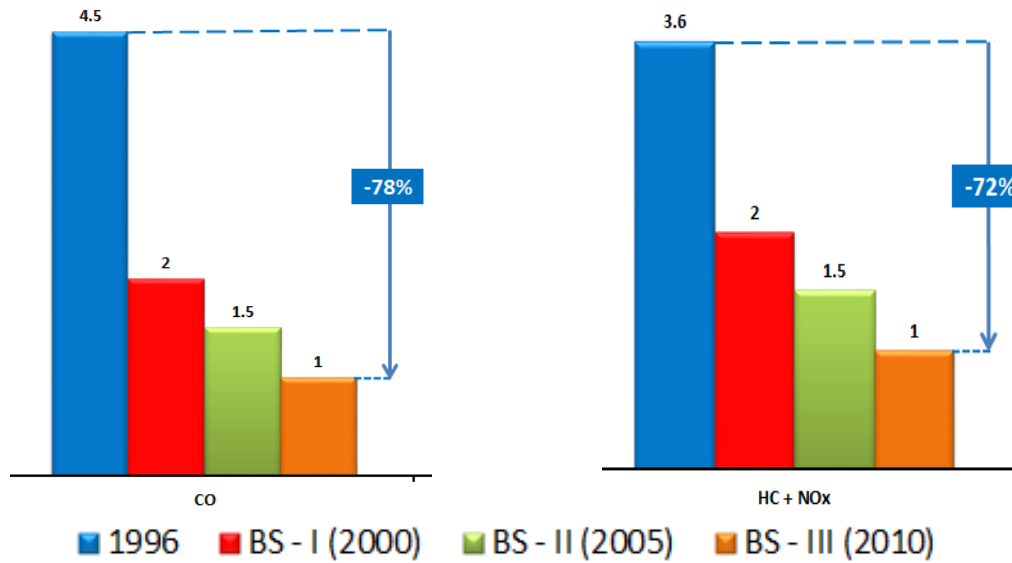
	CO (g/km)	HC (g/km)
1991 Norms	12 to 30	8 to 12
Reduction	92 %	88 %



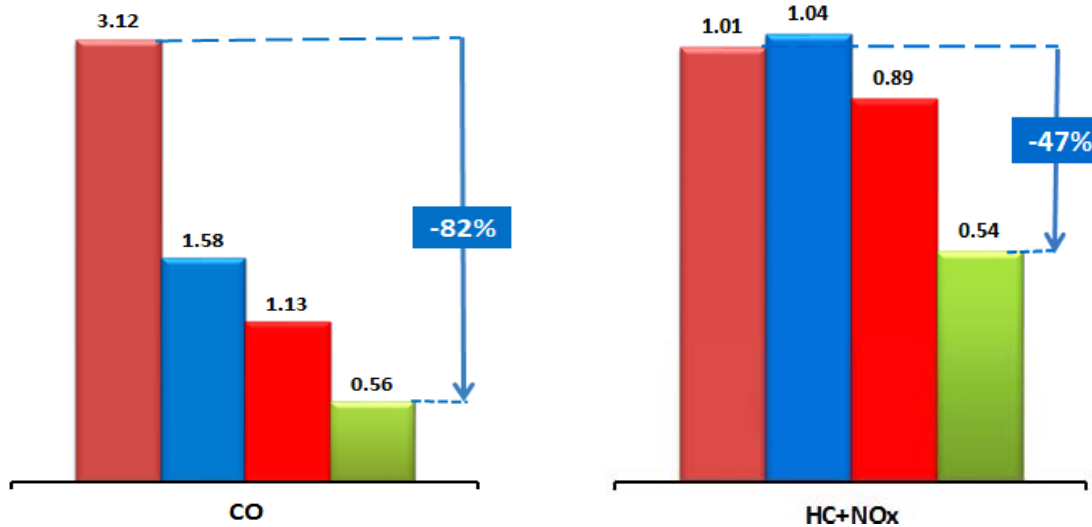
← 2W Emission Factors
2 - Stroke

1991-96 (Red) 1996-2000 (Blue) Post 2000 (Red) Post 2005 (Green)

2W Emission Control Regulation History in India



	CO (g/km)	HC (g/km)
1991 Norms	12 to 30	8 to 12
Reduction	92 %	88 %

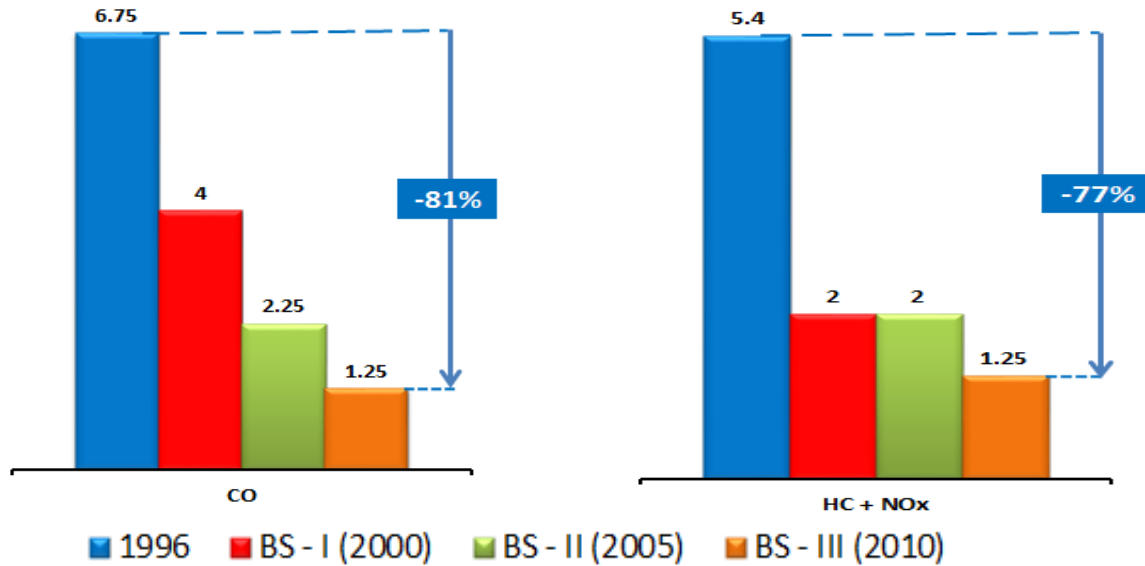


← 2W Emission Factors
4 - Stroke

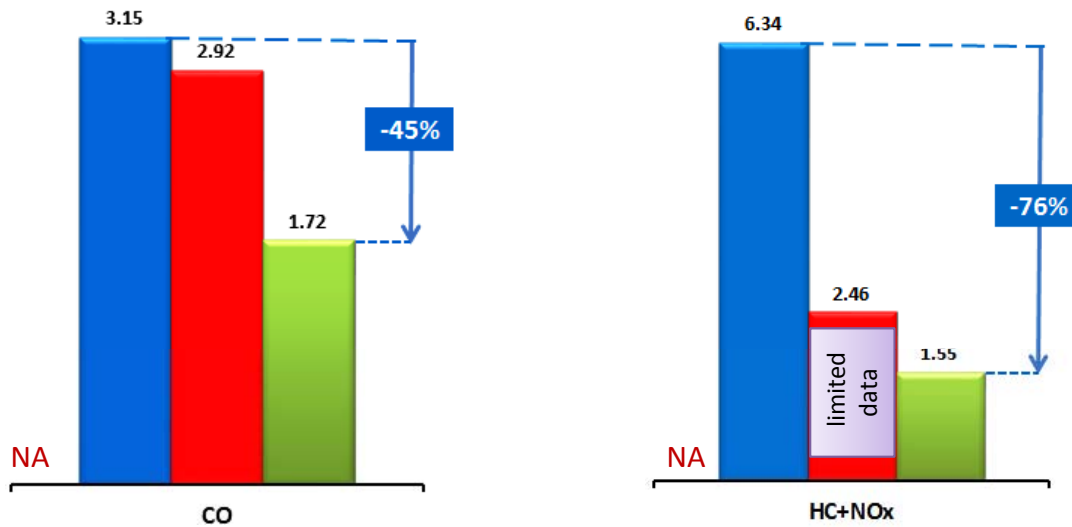
■ 1991-96 ■ 1996-2000 ■ Post 2000 ■ Post 2005

3W – Gasoline Emission Control Regulation History in India

(All figures in g/km)



	CO (g/km)	HC (g/km)
1991 Norms	12 to 30	8 to 12
Reduction	90 %	84 %

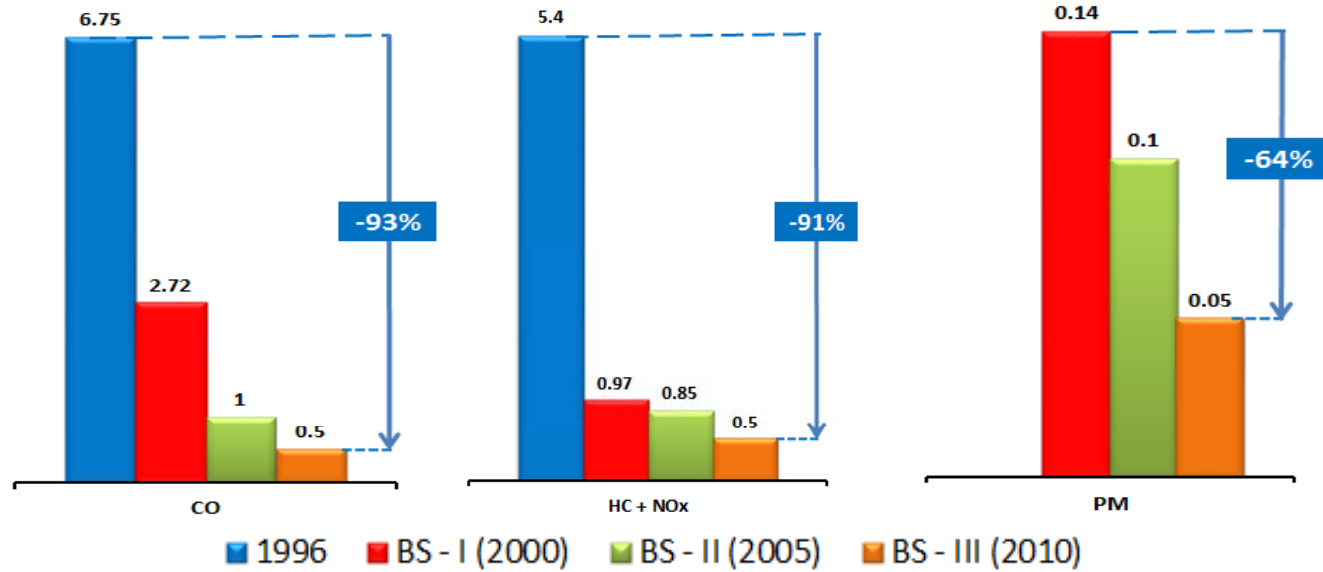


3W – Gasoline Emission Factors

■ 1991 ■ 1996-2000 ■ Post 2000 ■ Post 2005

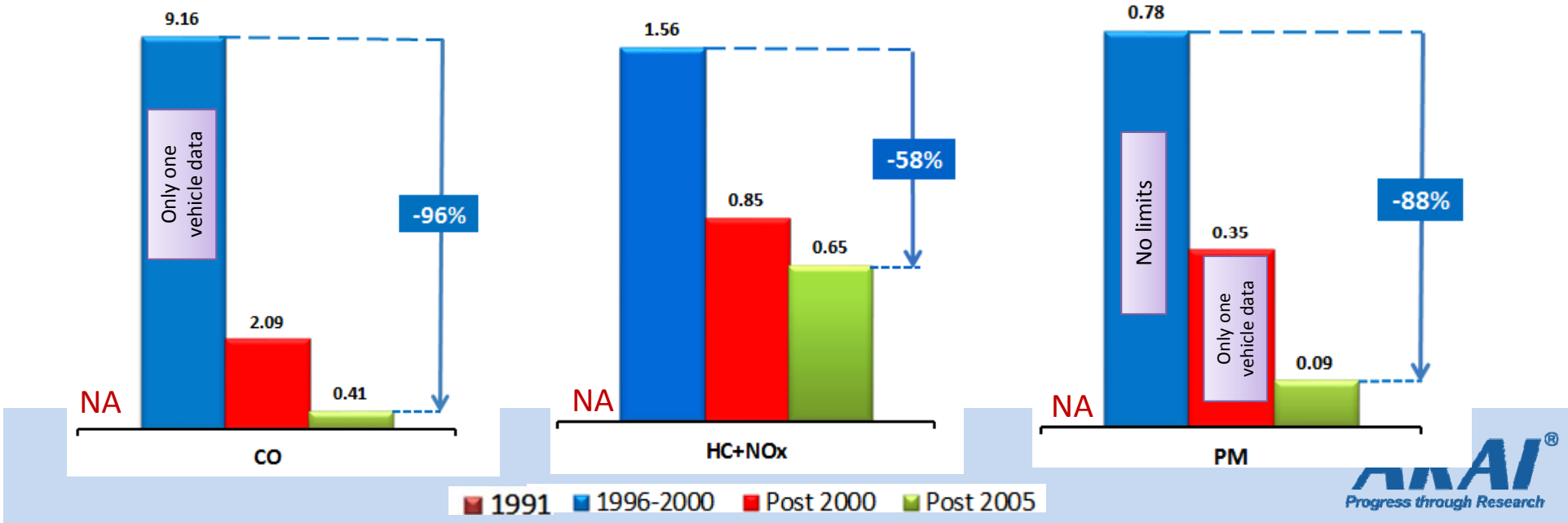
3W – Diesel Emission Control Regulation History in India

(All figures in g/km)



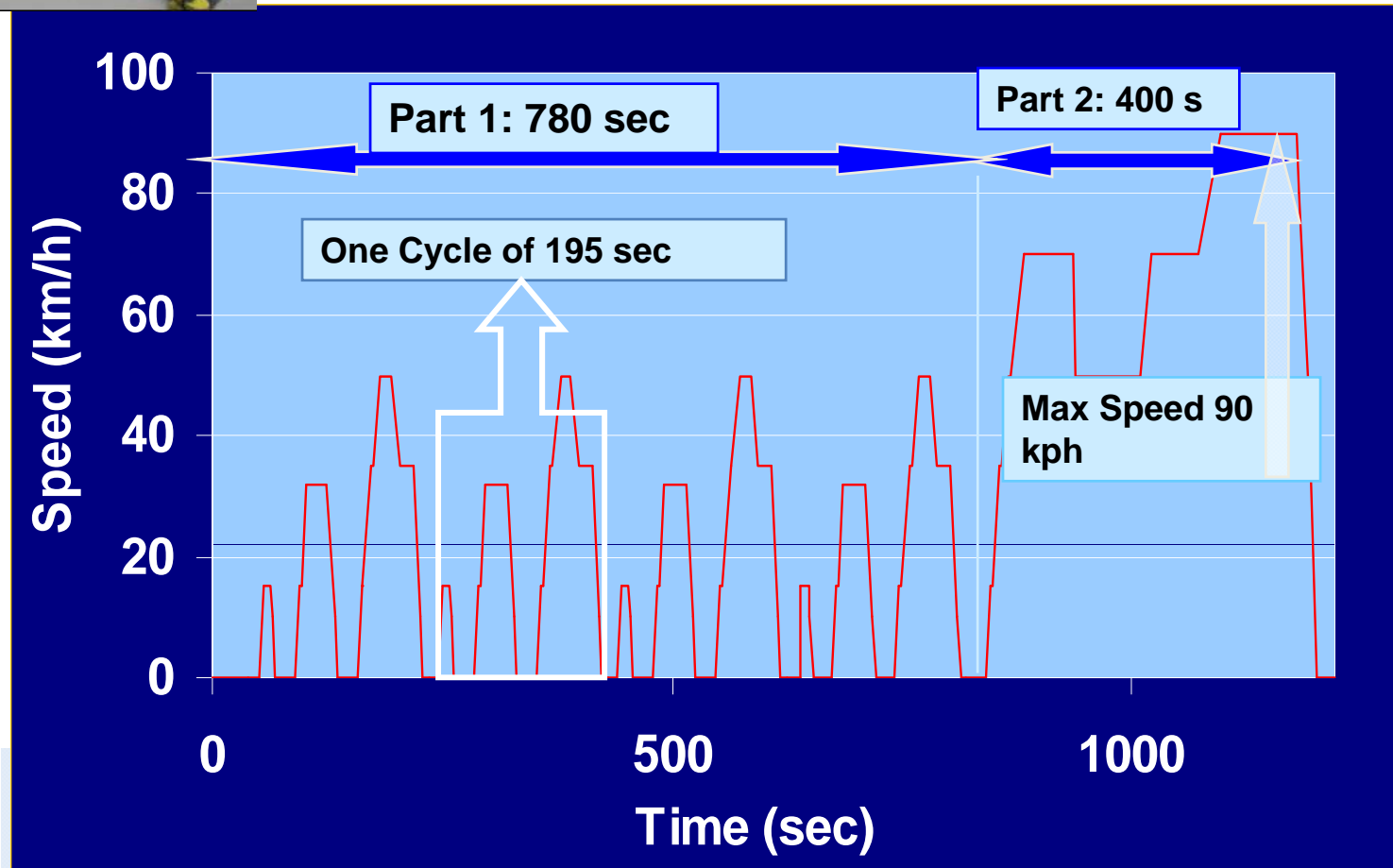
	CO (g/km)	HC (g/km)
1992 Norms	12 to 30	8 to 12
Reduction	90 %	84 %

3W – Diesel Emission Factors





Indian Driving Cycle for 4 Wheelers

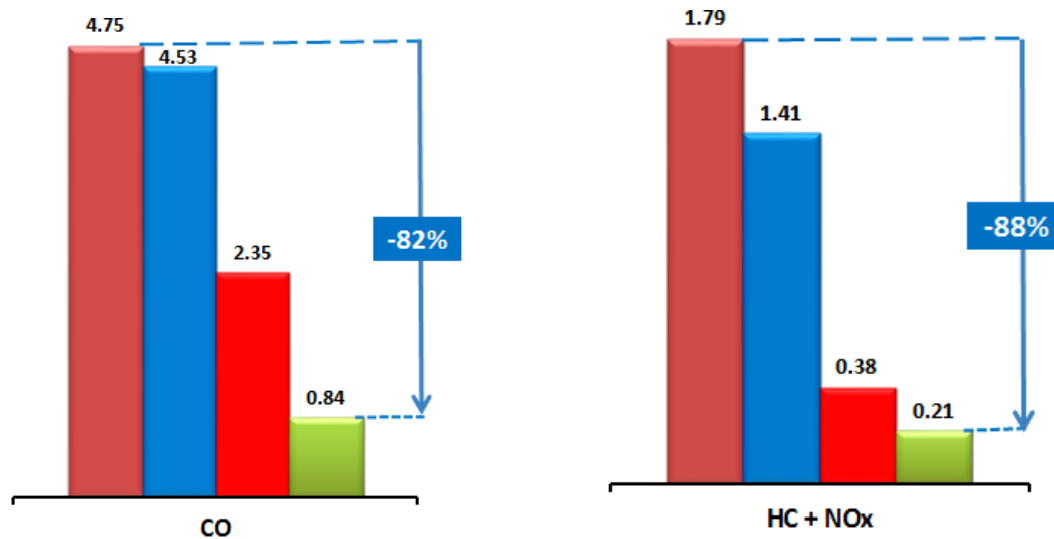
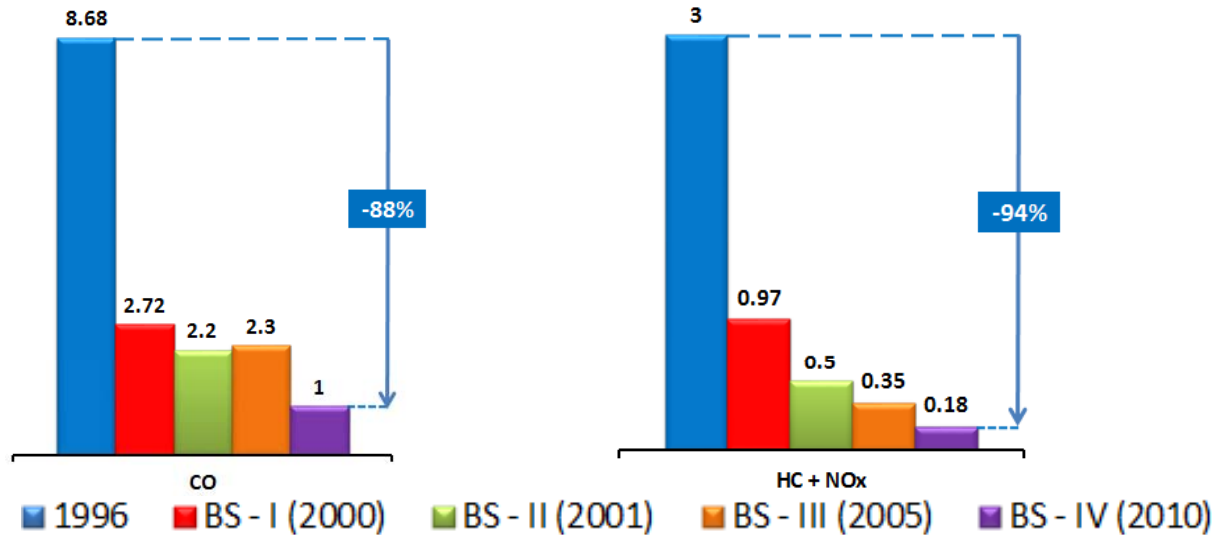


Passenger Cars & Light Commercial Vehicles - Gasoline Emission Control Regulation History in India

(All figures in g/km)

	CO (g/km)	HC (g/km)
1991 Norms	14.3 to 27.1	2.0 to 2.9
Reduction	93 %	91 %

Norms	CO (g/km)	HC (g/km)	NOx (g/km)
BS - III	2.30	0.20	0.15
BS - IV	1.00	0.10	0.08

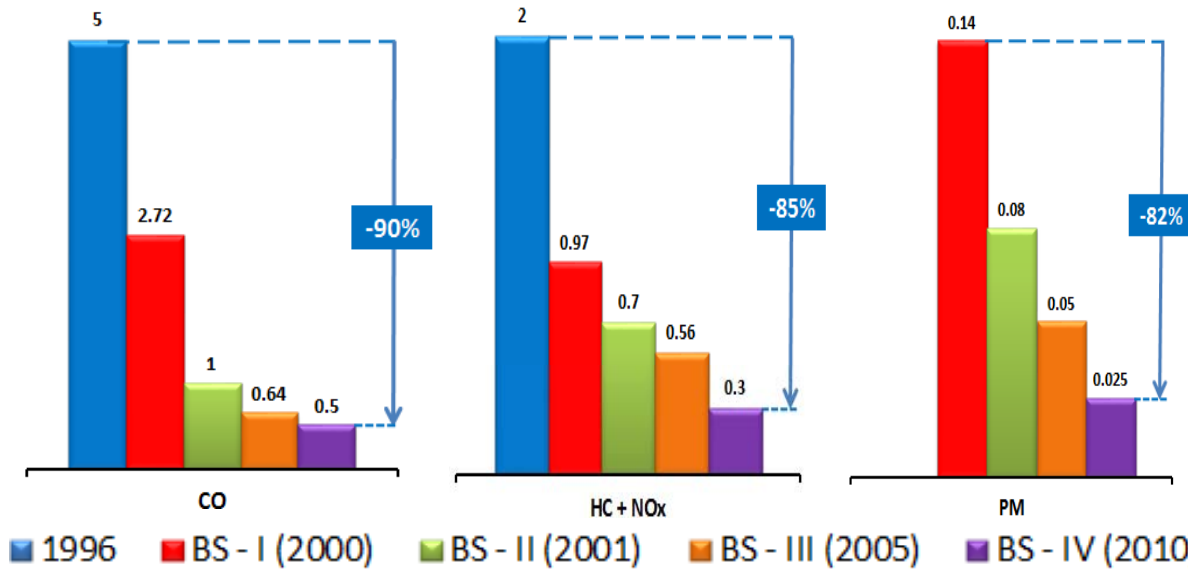


← Passenger Cars - Gasoline
Emission Factors

■ 1991-96
 ■ 1996-2000
 ■ Post 2000
 ■ Post 2005

Passenger Cars & Light Commercial Vehicles - Diesel Emission Control Regulation History in India

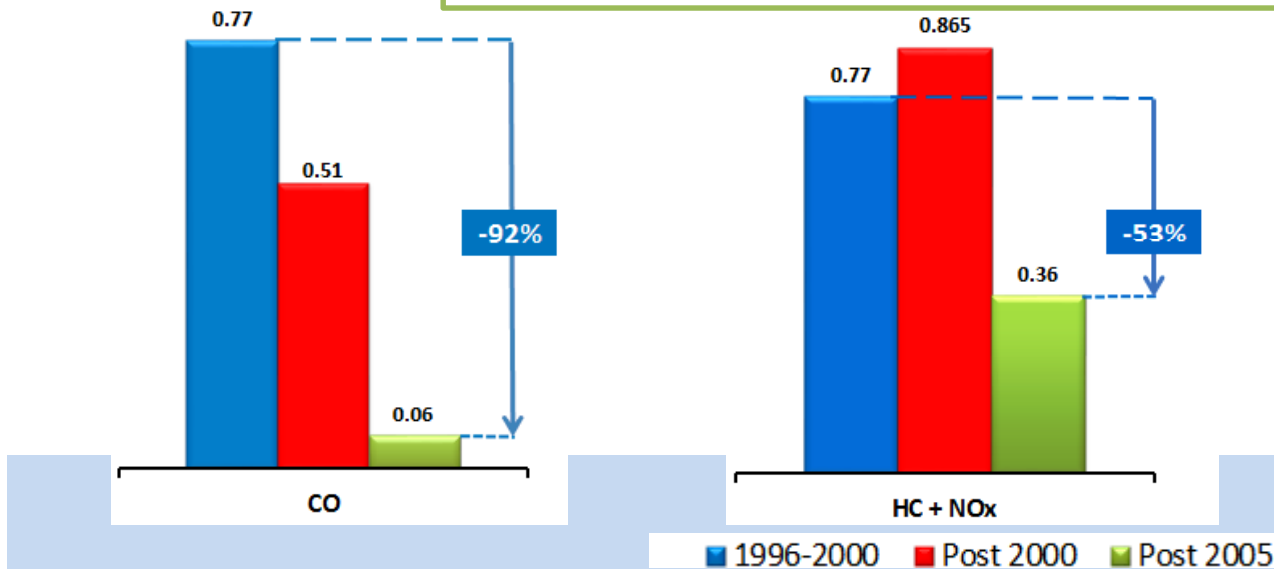
(All figures in g/km)



	CO (g/km)	HC + NOx (g/km)
1992 Norms	14.3 to 27.1	4.7 to 6.9
Reduction	96 %	94 %

Norms	CO (g/km)	NOx (g/km)	HC + NOx (g/km)	PM (g/km)
BS - III	0.64	0.50	0.56	0.05
BS - IV	0.50	0.25	0.30	0.025

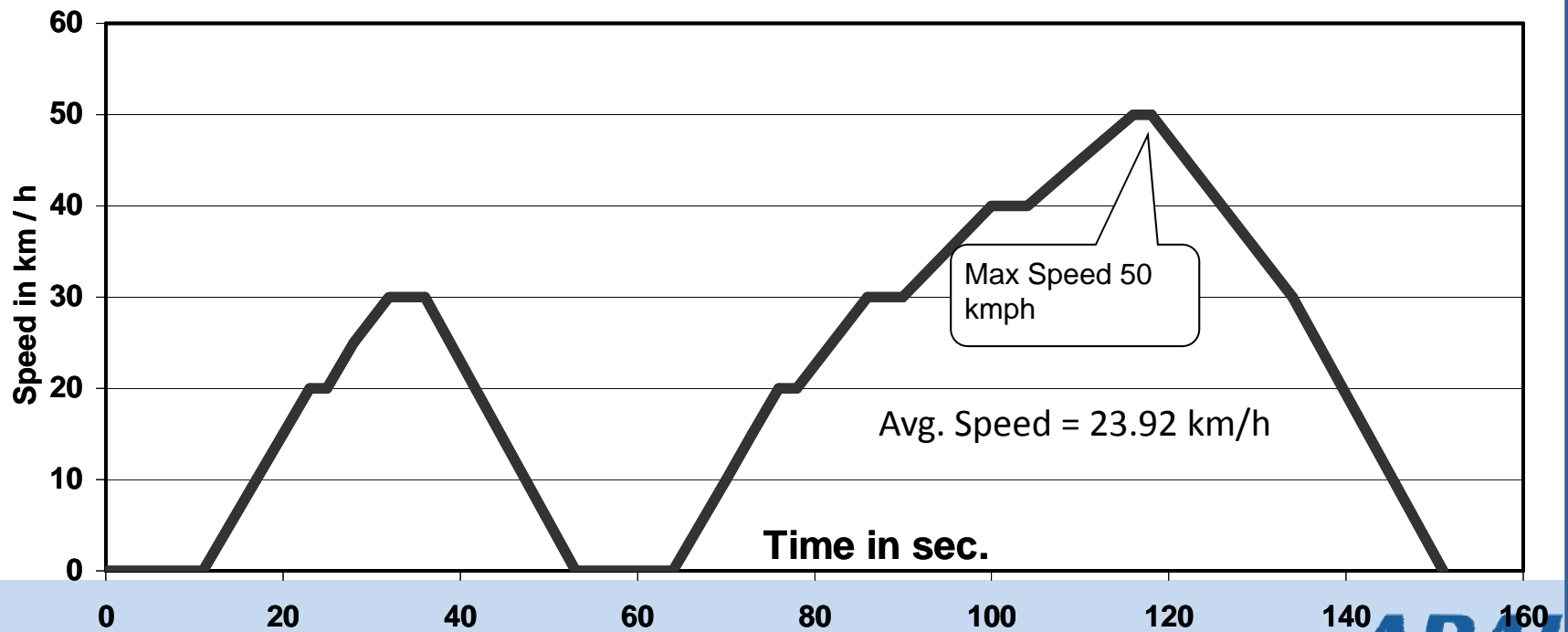
Passenger Cars – Diesel Emission Factors





Overall Bus Driving Cycle for LCV and HCV

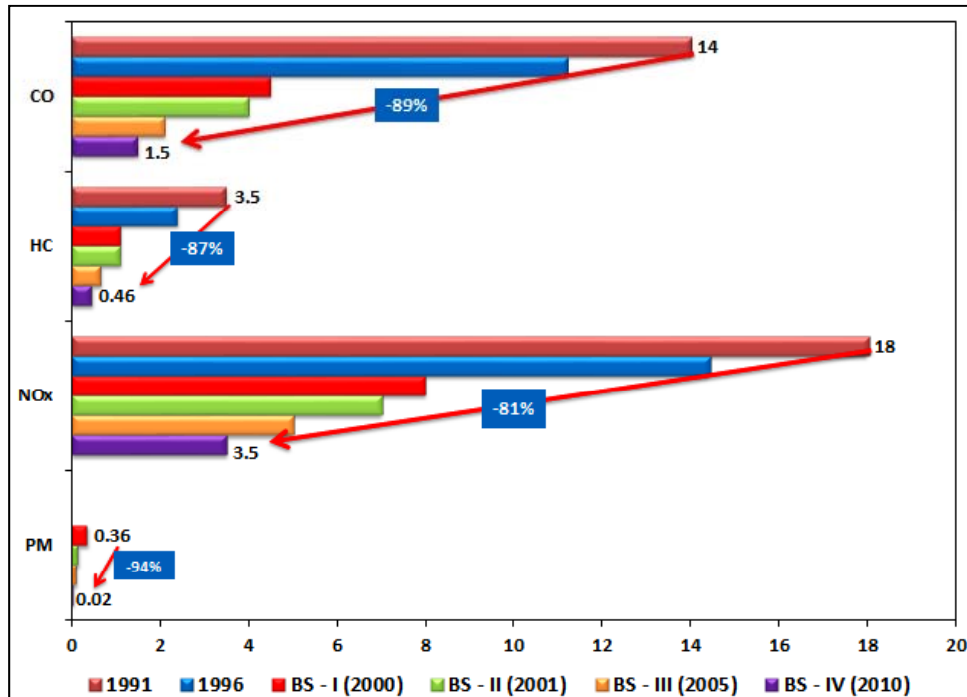
Overall Bus Driving Cycle



Procedure: Cold Start + 4 Warm-up + 6 sampling cycles (5.1 km)

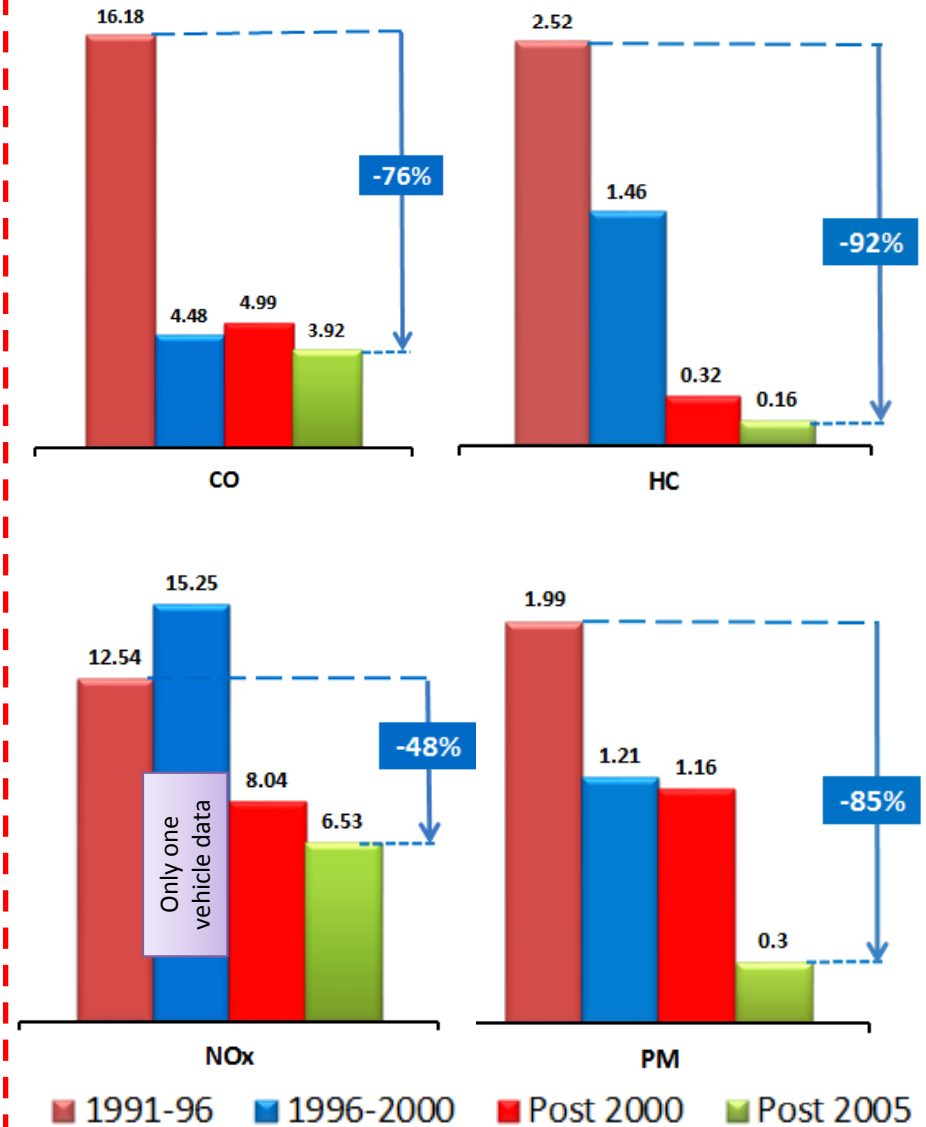
HCV Emission Control Regulation History in India

(All figures in g/kWh)



HCV Emission Factors

(All figures in g/km)

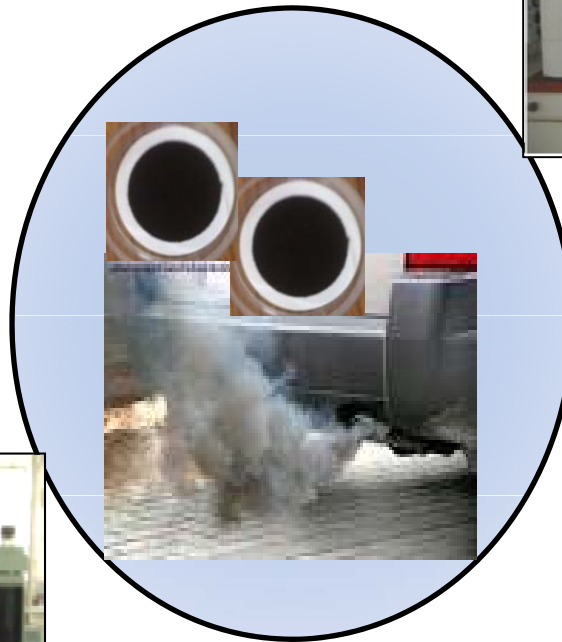


Emission Factors for Non Regulated Pollutants



Benzene
and 1,3
butadiene

High Resolution Gas
Chromatograph
(HRGC)

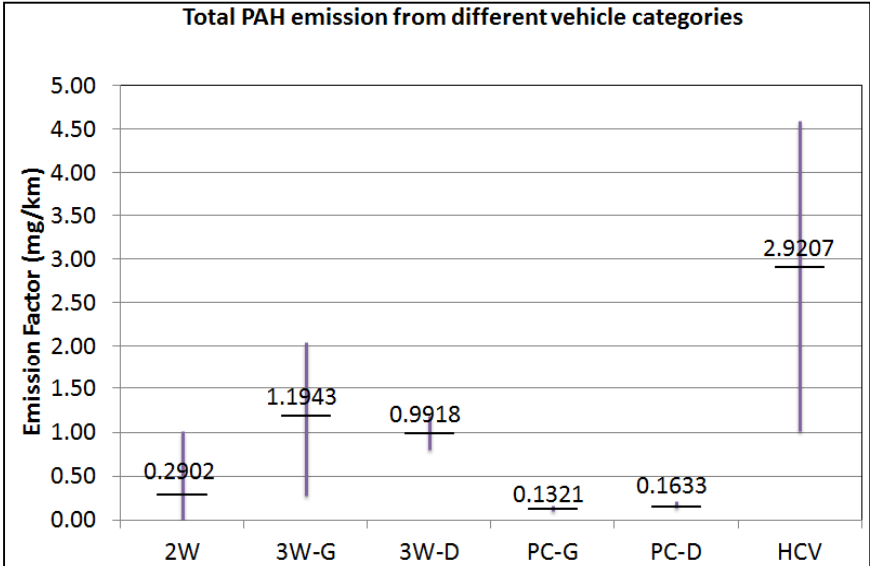
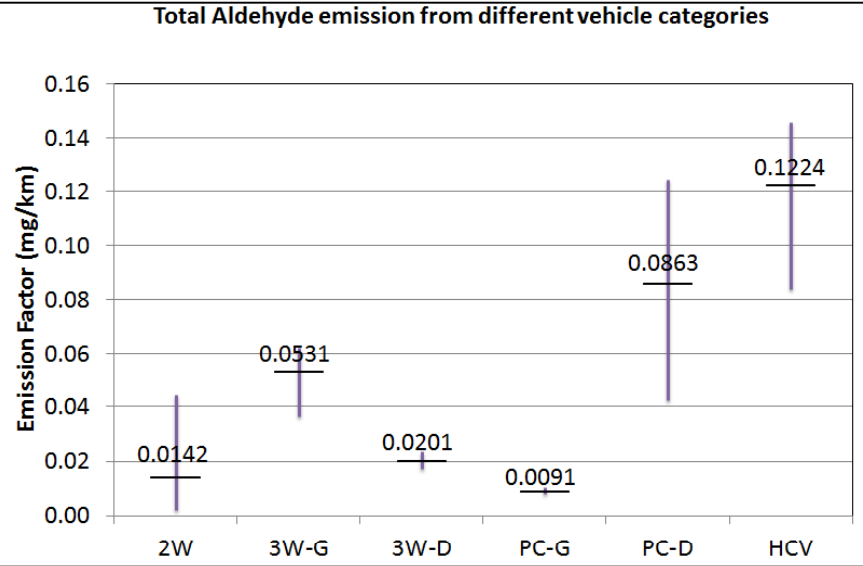
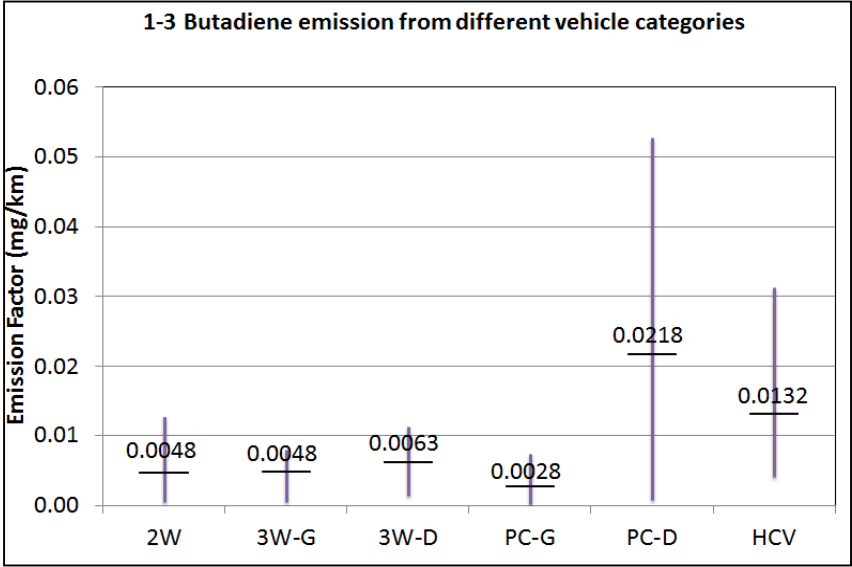
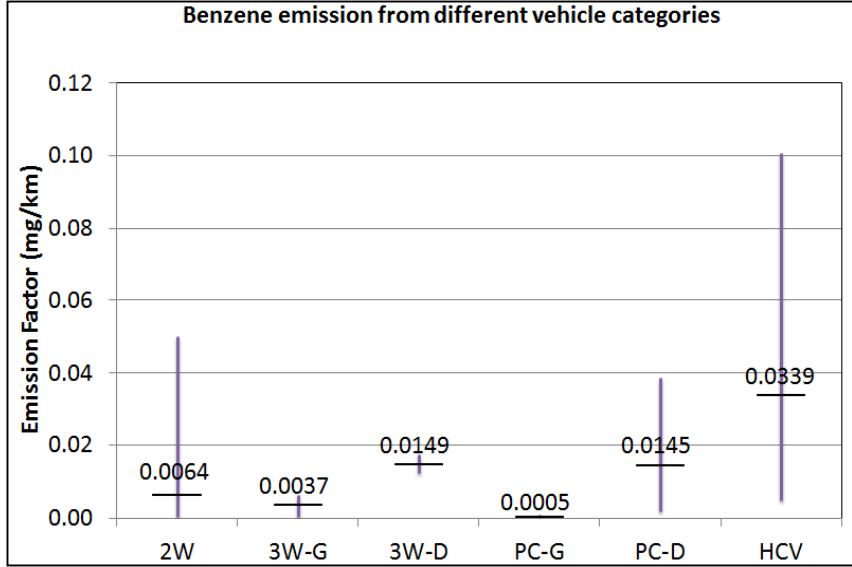


Polycyclic
Aromatic
Hydrocarbons
+ Aldehydes
and Ketones



High Performance Liquid
Chromatograph (HPLC)

Non-regulated Pollutant Emission Factors



Way Forward...

- The sample size is limited and there is a need to test more number of vehicles.
 - More emission factors for BSIII technology and BS IV technology vehicles of four wheelers need to be developed
 - BSIII technology of two/ three wheeled vehicles need to be developed.
- Vehicular emission factors need to be evolved on a continuous basis for regulated, non-regulated and greenhouse gases.
- Vehicular Non- exhaust emission profiles generation for in use vehicles need to be undertaken.
 - Brake Pad
 - Tyre Wear

Way Forward...

- Establish EF on city specific Driving Cycles
 - Continuous change in the road traffic pattern.
- Use of PEMS to evolve real world emission data from various vehicle categories across selected cities in the country.
- Since activity of data collection for mobile source is resource intensive, tool for advanced methodology for simpler and quicker approach needs to be worked out ???



Thank You

Air Quality Management Project

The project consists of three major sub-components as below:

1. Development of emission factors for Indian vehicles
2. Vehicle source profiling
3. Ambient air quality monitoring, Emission Inventory and Source Apportionment

On-Board Emission Measurement System

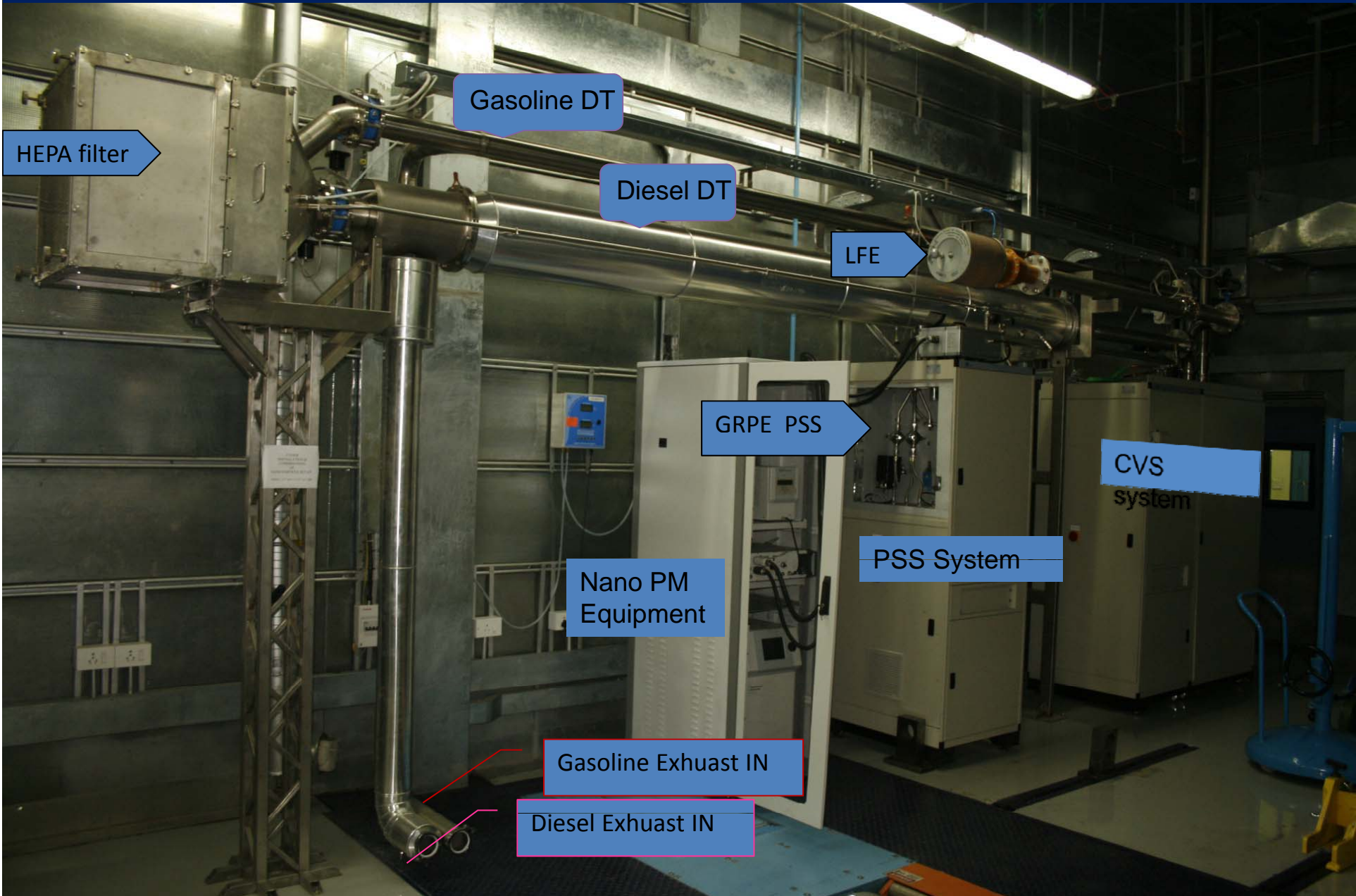
- Typical applications
- Compliance of in use vehicles for prevalent emission norms
- Monitoring of exhaust emissions from in use vehicles
- On road performance evaluation of vehicles; evaluation of exhaust emissions w.r.t. to other engine / vehicle parameters viz.; gear position, throttle, acceleration, clutch, brake, etc.
- On vehicle / on road engine / ECU calibration



Salient Features

- The facility will be based on the test set up recommended by GRPE- PMP group, which includes mainly, dilution tunnel with PCF (Pre-classifier) to cut down exhaust particles below 2.5 μm and HEPA (High Efficiency Particulate Filter) to provide dilution air with filtering efficiency 99.99%, VPR (Volatile Particle remover) and CPC (Condensation Particle Counter)
- In addition to this certification setup, it includes Engine Exhaust Particle Sizer (EEPS) for online nano particle measurement for its number, surface area and size distribution pattern which will be useful for research and development
- Solid Particle Measurement from 23 nm to 2.5 μm as per EURO V/EURO VI
- Nano Particle size range between 5.6 nm to 560 nm on Transient Cycle for On-Line Measurement
- Unique Facility at National level for measuring particle number, size, surface & volume
- Useful for Export Homologation as per Euro V /VI and for R&D

Nano Particle Measurement Equipment Setup



Nano Particle Measurement Setup

Volatile Particle Remover (VPR)

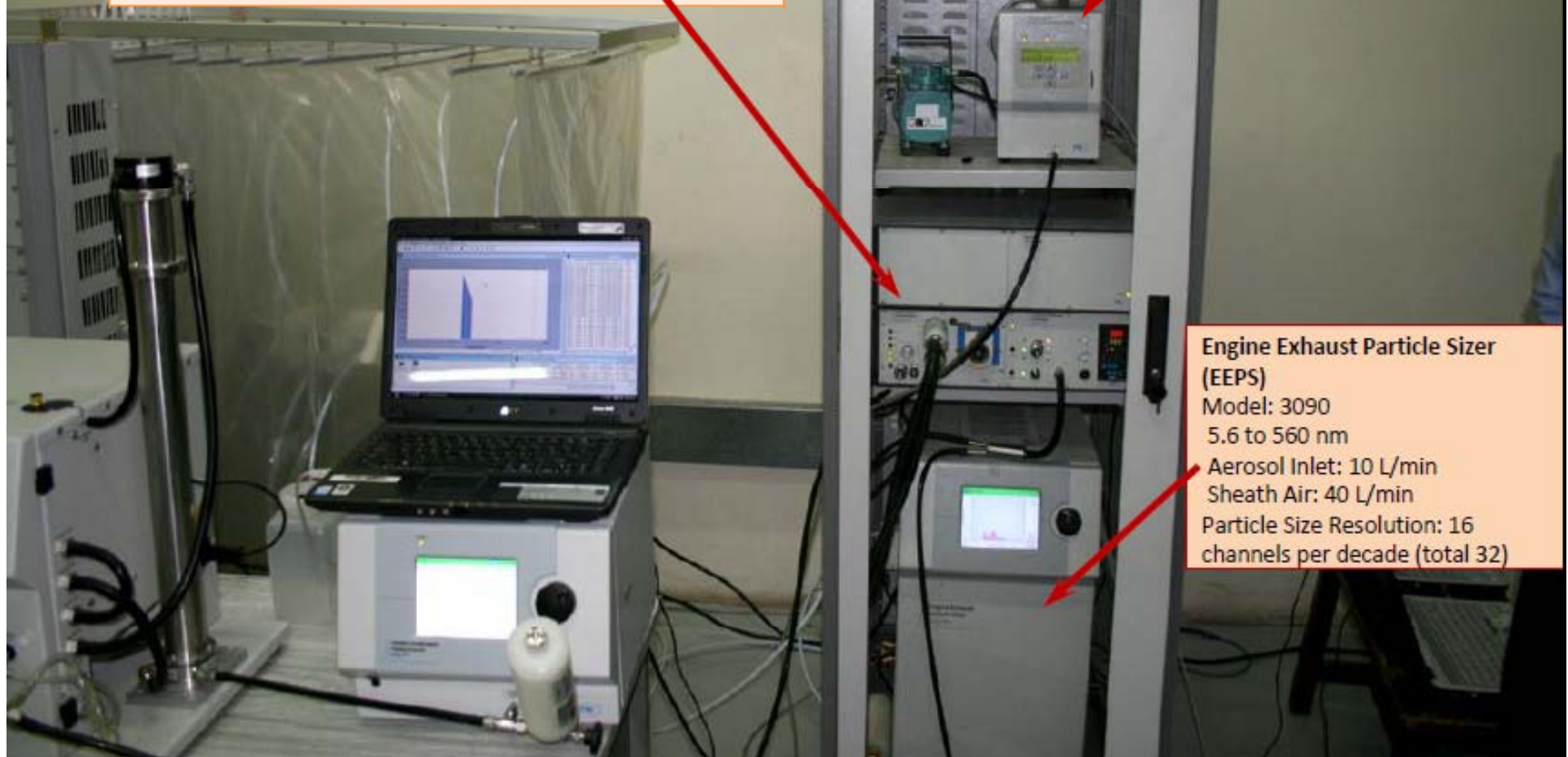
Model: MD19-2E (PND1)
ASET 15-1 (ET +PND2)
Evaporation Tube temperature: Max 400 °C
Primary Dilution air: 1.5 lpm D.R.1 = 1 to 15
Secondary Dilution air: 0 – 15 lpm D.R.2 = 1 to 3000
Approx. Heating Time: 2 min for 200 °C , 4 min for 300°C,

Condensation Particle Counter(CPC)

Model 3790
Concentration range :
0 to 1×10^4 (particles/cm³):
Max. Detectable Particle Size: >3 μm
Aerosol flow rate: 1 lpm ± 0.05 lpm

Engine Exhaust Particle Sizer (EEPS)

Model: 3090
5.6 to 560 nm
Aerosol Inlet: 10 L/min
Sheath Air: 40 L/min
Particle Size Resolution: 16 channels per decade (total 32)



New Emission Test Facilities under NATRiP

Transient Engine Dynamometers
with Full Flow Dilution Tunnel
(220 kW & 500 kW)

4 X 4 Chassis Dynamometers
for Emissions

Climatic 4 X 4 Chassis
Dynamometer with Solar
Simulation

4 X 4 Chassis Dynamometers for
Mileage Accumulation

SHED for Gasoline Evaporative
Emissions



4 X 4 Chassis Dynamometer for Emission:

- All chassis dyno Facilities will be ready In
12-18 months
- Conforming to Euro V
- 2 Axle with 150 kW 2 Nos.AC motor

Climatic chamber 4 X 4 Chassis Dynamometer with Solar simulation:

Climatic Chamber Conditions: - 30°C to +55°C

4 X 4 Chassis Dynamometer with Robot for Mileage Accumulation:

New Emission Test Facilities under NATRiP

Transient Engine Dynamometers
with Full Flow Dilution Tunnel
(220 kW & 500 kW)



- **Broad Specifications :**
 - **Heavy Duty Transient Dynamometer : 500kW @ 1600 to 3200rpm, 3000 Nm @ 800 to 1600 rpm.**
 - **Heavy Duty Transient Dynamometer : 220kW @ 2200 to 4500rpm, 960 Nm @ 1000 to 2200 rpm.**
 - **Emission Analyser : Suitable for measurement up to Euro V.**

Useful for :

- Automotive BSIV, BSIII
- Tractor Trem IIIA
- CEV BSIII
- Export Homologation
- High Altitude Simulation
- Friction Mapping testing
- Vehicle Simulation

New Emission Test Facilities under NATRiP

Full Flow Emission Measurement
facility for Transient Engine
Dynamometers



□ Emission & Particulate Measurement Details

CO (L) NDIR Analyser Range	50 to 5000 ppm
THC HFID Analyser Range	10 to 5000 ppmC
CH4/ THC HFID Analyser Range	10 to 5000 ppmC
NO/ NO _x HCLD Analyser Range	10 to 5000 ppm
CO ₂ NDIR Analyser Range	0.5 to 6 % Vol
NH ₃ HCLD Analyser Range	10 to 1000 ppm
Model	Full Flow Particulate Measurement
Make	HORIBA, Japan
Full flow dilution tunnel diameter	φ 18"
Secondary dilution tunnel diameter	φ 5"
Filter Holder Size	φ47mm & φ70mm
Suitability	BSIII & BSIV ESC as well as Transient testing

National Ambient Air Quality Standard (CPCB) (16th Nov. 09)

Sr No	Pollutants	Time Weighted Average	Concentration in Ambient Air					Method of measurement
			Industrial, Residential, Rural and Other Area	Industrial Areas	Residential Area	Ecologically Sensitive Area (notified by Central Govt.)	Sensitive Area	
1	Sulphur Dioxide (SO ₂), µg/m ³	Annual	50	80	60	20	15	Improved West and Gaeke Method
		24 hours	80	120	80	80	30	- Ultraviolet Fluorescence
2	Nitrogen Dioxide (NO ₂), µg/m ³	Annual	40	80	60	30	15	Modified Jacob & Hochheiser Modified (Na-Arsenite) Method
		24 hours	80	120	80	80	30	- Gas Phase Chemiluminescence
3	Particulate Matter (size less than 10 µm) or PM 10 µg/m ³	Annual	60	120	60	60	50	Gravimetric / TEOM / Beta Attenuation
		24 hours	100	150	100	100	75	
4	Particulate Matter (size less than 2.5 µm) or PM _{2.5} ,	Annual	40	NA	NA	40	NA	Gravimetric / TEOM / Beta Attenuation
		24 hours	60			60		
5	Ozone (O ₃), µg/m ³	8 hours	100	NA	NA	100	NA	- UV Photometric technology
		1 hour	180			180		- Chemiluminescences Chemical Method
6	Lead (Pb), µg/m ³	Annual	0.5	1	0.75	0.5	0.5	AAS /ICP Method after sampling using EPM 2000 or equivalent
		24 hours	1	1.5	1	1	0.75	ED XRF using Teflon Filter
7	Carbon Monoxide (CO) mg/m ³	8 hours	2	5	2	2	1	Non Dispersive Infra Red (NDIR) Spectroscopy
		1 hour	4	10	4	4	2	
8	Ammonia (NH ₃), µg/m ³	Annual	100	100	100	100	100	-Chemiluminescence
		24 hours	400	400	400	400	400	- Indophenol- blue method
9	Benzene (C ₆ H ₆), µg/m ³	Annual	5	NA	NA	5	NA	Gas Chromatography based continuous analyzer, Adsorption and desorption followed by GC analysis
10	Benzo a Pyrene (BaP) (particulate phase only), ng/m ³	Annual	1	NA	NA	1	NA	Solvent extraction followed by HPLC/GC analysis
11	Arsenic, ng/m ³	Annual	6	NA	NA	6	NA	AAS /ICP Method after sampling using EPM 2000 or equivalent
12	Nickel, ng/m ³	Annual	20	NA	NA	20	NA	
Note :-			New NAAQ Standards					
			Old NAAQ Standards					

Inertia setting for different categories of vehicles

For the purpose of mass emission testing and constant speed emission testing, the following inertia setting for the dynamometer was used.

Veh. Cat	Inertia Setting
2 wheeler	ULW +75 kg
3-wheelers gasoline	225 kg (3 passengers X 75)
3-wheeler diesel	GVW
Passenger cars	ULW+225 kg (3 passengers X 75 kg)
Multi Utility Vehicles	ULW+450 kg (6 passengers X 75kg)
LCV: Bus	ULW + 1500 kg (equivalent to 20 passengers of 75 kg weight each)
LCV: Trucks:	GVW (As specified by the vehicle manufacturer)
HCV: Bus	ULW + 4500 kg (Equivalent to 60 passengers of 75 kg each)
HCV: Trucks	GVW (To be limited to 20 ton max. for GVW > 20tons. If GVW is less than 20 tons, Inertia set to the maximum specified GVW)

Emission Factors for Indian Vehicles

1. Methodology:

The vehicle categorization is given in the table below:

Fuel	Gasoline		Diesel		CNG		LPG	
Vehicles type	Two Stroke	Four Stroke	Two Stroke	Four Stroke	Two Stroke	Four Stroke	Two Stroke	Four Stroke
Two wheeler	Less than 80CC; and	Less than 100CC;	-	-	-	-	-	-
	above 80CC	100 – 200CC; and						
		Above 200CC						
Three wheeler	Less than 200CC	Less than 200CC	-	Upto 500CC; and	-	Less than 200CC; and Above 200CC	-	Less than 200CC; and Above 200 cc
				Above 500CC				
Four wheeler (Car + multi-utility vehicles)	Less than 1000CC;		Less than 1600CC;		Less than 1000CC; 1000 – 1400CC; and Above 1400CC		Less than 1000CC; 1000 – 1400CC and Above 1400CC	
	1000 – 1400CC; and Above 1400CC		1600 – 2400CC; and Above 2400CC					
LCV	-		Less than 3000CC; and Above 3000CC		Less than 3000CC; and Above 3000CC		Less than 3000CC; and Above 3000CC	
HCV	-		Above 6000CC		Above 6000CC		-	